

## Marine & Protective Coatings

# WILKOR BTD

Code No. / Colour CSE .... No. according to colour card

**Description** Fast drying weather / water / chemical resistant vinyl acrylic based topcoat.

**Recommended use** To be applied on primers of similar composition or on modified epoxy coats. Suitable for use above deep load-line on ship's hull and all exterior areas. Not recommended for interior use.

**Certification** ---

### Product information

**Solids volume** abt. 42% (depending on colour shade)  
**Recommended DFT/WFT** 40/95 microns  
**Theoretical coverage** 10,50 m<sup>2</sup>/litre (at stated solid volume and DFT./WFT.)  
**Specific gravity** abt. 1,20 g/cm<sup>3</sup> (depending on colour shade)

**Mixture** ---

**Flash point** + 25°C  
**VOC** < 550 g/litre DIN ISO 11890  
**Storage** abt. 12 months (under normal conditions)

### Application

**Pot life** ---  
**Method of application** Preferable by airless spray, brush or roller also possible.  
**Tip size** 0,017" - 0,019"  
**Thinner** VCC 20 M

Drying time	Temperature	+ 5°C	+ 10°C	+ 20°C	+ 30°C
<b>Touch dry</b>		4 hrs.	2 hrs.	1 hrs.	50 min.
<b>Overcoatability</b>	<b>minimum</b>	12 hrs.	8 hrs.	6 hrs.	5 hrs.
<b>Remarks</b>		Application under lower temperatures possible!			

**Surface preparation** The substrate must be free of mill-scale, rust, salt, oil, grease, moisture or other contamination.

**Recommended paint system**

Newbuilding 1 – 2 x WILKOR PRIMER HB or WILKOR AC 1 – 2 x WILKOR BTD	Repair For repair procedures please contact our technical department.
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**Overcoatability** Can be over-coated with same material only.

### Generals

**Safety precautions**

- a) Follow all relevant local or national Health, Safety and Environmental regulations of the legislator and trade association.
- b) Prior use, read and follow strictly all notices on the material safety data sheet.

**World-wide availability** Minor product modifications may exist in order to comply with legislation or particular local conditions.

**General remarks** During application the temperature of the surface should be min. 3° C above the dew point of the air.