wilckens FARBEN

YACHTLINE

CR-UNIVERSALGRUND

CR-UNIVERSALPRIMER

Code No. / Colour	CSGT 7235
Gloss	-
Description	1-pack anticorrosion primer and adhesion promoter/sealer based on chlorinated rubber for underwater and above water line in fresh and seawater.
Recommended use	On GPR-, steel- and woodenboats. After sealing with 2-pack Epoxy primer also on aluminium yachts.

Product information

Solids volume	abt. 46 %
Recommended DFT/WFT	65/ 140 microns
Theoretical coverage	abt. 7,0 m²/litre
Specific gravity	abt.1,29 g/cm³
Ingredients	special chlorinated rubber/resin combination, anti-corrosion pigments, extender and additives.
Mixture	-
Flash point	+24°C
VOC	< 550 g/litre
Storage	abt. 6 months (under normal conditions)

Application

Pot life	-
Method of application	Preferable by airless spray, brush or roller also possible
Tip size	0,017" – 0,021"
Thinner	VCC 20M or Yachtline 1K Thinner

Drying time at 65 % relative humidity	**Temperature**	**+10°C**	**+ 20°C**
	Touch dry	1,5 hrs.	2 hrs.
	Resistant against rain	6 hrs.	4 hrs.
	Overcoatability	6 hrs. min.	4 hrs. max. unlimited
	Ready for use		16 hrs.

Surface preparation

Objects have to be thoroughly grinded. The substrate must be free of oil, grease, moisture or other contamination.

Recommended paint system

New building	Repair (depends on condition)
2 – 3 x Wilckens 2K-Epoxid Primer (min.300 mic.) 1 x Wilckens CR-Universalgrund 1 – 3 x Wilckens Antifouling system	3 x Wilckens CR-Universalgrund 1 – 3 x Wilckens Antifouling system

Overcoatability

Can be overcoated with same material, Wilckens Yachtlack for above water and/or Wilckens Antifouling systems * for underwater area.

Generals

Safety precautions

a) Follow all relevant local or national Health, Safety and Environmental regulations of the legislator and trade association.
b) Prior use, read and follows strictly all notices on the material safety data sheet.
*** Please ask for our technical advice.**

World-wide availability

Minor product modifications may exist in order to comply with legislation or particular local conditions.

General remarks

These technical data are given to you for information purpose only. They are based on our own research and experiences. No responsibility can be assumed due to different conditions during application. As these depend on factors beyond our control. In case of doubt, please consult our technical / service department. Data are subject to change without prior notice and become void five years from the date issue.